ALIMATS® Aluminium Crane Outrigger Mats



Risk Assessment / Site Placement Guidelines

- Operatives to ensure correct PPE is used (gloves, safety boots, high-visibility clothing and hard hat, plus additional PPE subject to site conditions e.g. ear protection etc).
- Refer to site specific crane lift plan and relevant drawing for correct layout and geometry for the ALIMATS® module build up, as specified by the Temporary Works Design.
- Ensure the prepared hardstanding area is level.
- The crane should drive into the correct position as marked on the Lift Plan and extend outriggers.
- If the ground is not completely level a sand bed is advised, to provide a more even load distribution.
- Where outrigger mats are used on a hard surface it is recommended that a compressible layer (ie: Sand or Ethafoam) is placed below the mat surface to ensure the system functions as structurally intended.
- ALIMATS® should be lifted into position by two people to avoid strains each clean mat module weighs approximately: 25kg (1160mm) / 38kg (1740mm) / 48kg (2175mm & 3480mm).
- Each module should be slotted into the adjacent module as it is laid and pushed into position.
- To ensure modules interlock correctly the orientation of the ALIMATS® logo and ID marks needs to be consistent for each module which is to be placed side by side in the same layer (see photos below).







- To ensure the system works as structurally intended the module interlock must be engaged along the longitudinal joints.
- Ensure there are no stones between the mat layers, to avoid potential point load indentation/damage.
- The standard outrigger pad should be placed centrally on the completed ALIMATS® configuration.
- Repeat to all four outrigger positions.
- Ensure that all completed ALIMATS® sets are positioned central to the outrigger pad.
- Apply full outrigger loading and observe mats for any sign of undue stress/settlement.

Risk Assessment Form

1. General Data

Assessor Team: I.Waring / C.Massey / A.Norris

Assessment Date: 02/01/2020

Task Title & Description of Activity: Provision of ALIMATS® Crane Outrigger Support 960

2. Assessment

	Task Step	Significant Hazard(s)	Adverse effect / possible injury	Number of people at risk	Frequency	Duration
1	Accessing Site	a) Site debris b) ALIMATS®underfoot c) Mobile / plant vehicle movement	SLIP TRIP Cuts, bruises, sprains CRUSH COLLISION Death Broken bones	2	Once for each crane rig location	20 minutes
2	Unloading & loading of equipment from vehicle	a) Weight of equipment and distance it has to be carried b) Site debris c) Finger entrapment	MANUAL HANDLING Strains, back strain SLIP TRIP Cuts, bruises, sprains ENTRAPMENT Broken bones	2	Once for each crane rig location	20 minutes
3	Placement of ALIMATS® beneath crane outriggers	a) Weight of equipment and distance it has to be carried b) Site debris c) Finger entrapment d) Incorrect placement / setup of ALIMATS® jeopardising crane instability	MANUAL HANDLING Strains, back strain SLIP TRIP Cuts, bruises, sprains ENTRAPMENT Broken bones CONTACT COLLISION Death Crushing Broken bones	2 All site personnel	Once for each crane rig location Once for each crane rig location	20 minutes Daily
4	Subsequent movement of ALIMATS®	a) Weight of equipment and distance it has to be carried b) Site debris c) Finger entrapment d) Incorrect placement / setup of ALIMATS® jeopardising crane instability	MANUAL HANDLING Strains, back strain SLIP TRIP Cuts, bruises, sprains ENTRAPMENT Broken bones CONTACT COLLISION Death Crushing Broken bones	2 All site personnel	Once for each crane rig location Once for each crane rig location	20 minutes Daily
5	Use of ALIMATS® for uses other than crane outrigger support	a) Failure of ALIMATS® in alternative use	CONTACT COLLISION Death Crushing Broken bones	All site personnel	Once	Daily
6	Preparation of ground beneath ALIMATS®	a) Inadequate preparation / consideration jeopardising crane instability	CONTACT COLLISION Death Crushing Broken bones	All site personnel	Once	Daily

Using the formula on the next page, every hazard identified must be risk rated

Risk Assessment Form

Calculate using this formula: Probability x Severity = Risk This gives a range of risk rating between 1 and 100 probability

Probability Index	Severity Index		
The probability or likelihood that an accident or incident could be caused as a result of a particular activity	The severity of the outcome of that accident in terms of injury, damage or loss		
Description			
10 Inevitable	10 Death		
9 Almost certain	9 Permanent total incapacity		
8 Very likely	8 Permanent severe incapacity		
7 Probable	7 Permanent slight incapacity		
6 More than even chance	6 Absent from work for more than 3 weeks with recurring problems		
5 Even chance	5 Absent from work for more than 3 weeks with complete recovery		
4 Less than even chance	4 Absent from work for more than 3 days, less than 3 weeks		
3 Improbable	3 Absent from work less than 3 days		
2 Very improbable	2 Minor injury with no lost time		
1 Almost impossible	1 No injury expected		

Probability (P) x Severity (S) = The Total Risk Rating

Total Risk Rating	Priority of Action	Total Risk Rating	Priority of Action	
Below 10	No immediate action necessary, but keep under review	10 - 30	Action within 12 months	
30 - 40	Action within 9 months	40 - 60	Action within 6 months	
60 - 70	Action within next 3 months	70 - 80	Action within next month	
80 - 100	Immediate action / possible prohibition of use action within next month			

Risk of hazards identified on P.1

Hazard Number	Hazards	(P)	(S)	Total R Rating
1a, 1b, 2b, 3b, 4b	Site debris / ALIMATS® underfoot	3	6	18
1c	Mobile plant / vehicle movement	2	10	20
2a, 3a, 4a	Weight of equipment and the distance it has to be carried	3	6	18
2c, 3c, 4c	Finger entrapment	3	7	21
3d, 4d	Incorrect placement / setup of ALIMATS® jeopardising crane instability	3	10	30
5a	Failure of ALIMATS® in alternative use	2	10	20
6a	Inadequate preparation / consideration of hardstanding area beneath ALIMATS® jeopardising crane stability	3	10	30